

# Supply Chain & Operations

Bodo Zeug, EVP SCM

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# Landis+Gyr supply chain & operations setup



## **Global supply chain footprint**





# Supply chain & operations

- Supply chain inbound and outbound, planning and forecasting
- Manufacturing in-house and outsourcing
- Procurement supplier selection and negotiation
- Product cost out design to cost and value engineering
- Quality manufacturing, supplier and product quality

# Asset light strategy is geared to optimize cost, cash and performance



# How to optimize

Cost	<ul> <li>Move to best cost countries and leverage labor arbitrage</li> <li>Leverage purchasing power of top Tier 1 suppliers</li> <li>Keep strategic and customized components under our own control</li> <li>Collaboration with suppliers on design to cost (DtC)</li> </ul>
Cash	<ul> <li>Less CAPEX due to less investment and maintenance</li> <li>Less work in progress (WIP) at Landis+Gyr</li> <li>Direct shipments lead to less operating working capital (OWC)</li> </ul>
Performance	<ul> <li>Flexibility in load and factory utilization</li> <li>Dual sourcing (sites) for business continuity</li> <li>Shorter supply chain and shorter lead-times with direct shipments</li> <li>Use EMS expertise, which they have gained from other industries</li> </ul>

### **Guiding principles**

- Move to best cost countries along with our Tier 1 suppliers (e.g. Poland, Romania, Vietnam, Malaysia) where we are not already (e.g. Mexico)
- No new factories, use Tier 1 suppliers' facilities instead
- Keep specific test equipment and know-how under Landis+Gyr control
- Low volume / high mix products manufactured in house as too complex for outsourcing e.g. Corinth
- Keep value chain in country where there is a regulatory need e.g. South Africa, Brazil, China, India, France

# We have a flexible, modular and robust supply chain which enables outsourcing at any stage of the production flow







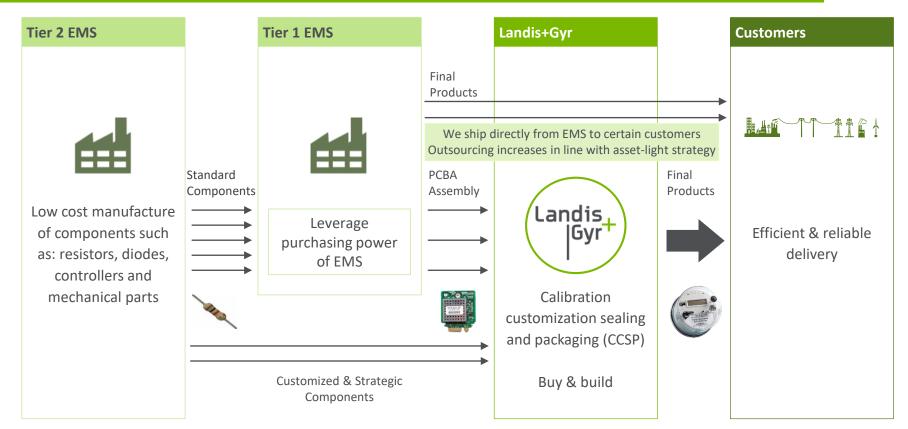


- Landis+Gyr customized design
- Procurement of plastic and metallic parts
- Landis+Gyr design and test specification
- Assembly of PCBA by electronics manufacturing services (EMS)
- Handling of standard components via EMS

- Assembly at Landis+Gyr manufacturing site
- Alternatively, assembly at electronics manufacturing services (EMS)
- Calibration, customization, sealing and packaging (CCSP) at Landis+Gyr manufacturing site
- Alternatively, at EMS dedicated sites under our supervision

# We leverage the cost structure and purchasing power of our Tier 1 EMS partners





# We have implemented measures to minimize the impact of the industry-wide components shortage for Landis+Gyr



### Situation at Landis+Gyr

- Seller's market: Since 2018, global electronic component shortage due to high demand in other industry sectors (e.g. automotive, IoT)
- Landis+Gyr uses about 15'000 different components among which only 100 passive components are impacted (mainly capacitors, resistors and inductors)
- For some of these critical components lead time reached 40 weeks



- Incremental costs associated with supply chain constraints reduce Adj. EBITDA USD 12m in FY18 H1
- Temporary in nature but still a challenge for FY18 H2

# Measures to secure deliveries for FY18 H2 and beyond

### Leverage EMS

 Ongoing intensive collaboration with EMS to mitigate lead time for critical component suppliers

#### Safety stock

- Continue the buffer stock initiative at the EMS's / Component manufacturers
- Expand safety stock beyond key components to include standard, passive products

### Visibility

- Increase forecast visibility at EMS from current 12 months to 24 months
- Increase period with order coverage between Landis+Gyr and EMS and between EMS and component suppliers

### Alternative components

 Close interaction between Landis+Gyr (supply chain and R&D), EMS, component suppliers to identify and qualify alternative sources/technologies for critical components

# Reliable quality delivered through our Zero Defect Initiative (ZDI)



# **Description of the initiative**

- Ongoing, continuous improvement initiative, running over multiple years
- Aiming to proactively address structural and systemic quality issues and reduce associated costs
- Key enabler of outsourcing and of our Asset Light strategy

# **Development of 2 pillars**

- Adapted quality management system standard from the automotive industry (VDA 6.3) to ensure best in class collaboration with a wide base of suppliers
- Focus on business areas with highest potential to reduce Non-Conformance-Cost (NCC)
- Continuous improvement and adjustment with the learning from field experience

# Supplier pillar

- Clear quality requirements for suppliers with quality assurance agreements (QAA) and production part approval process (PPAP)
- Over the past two years built up a team of trained and certified PPAP employees (>200) managing our suppliers at all levels
- Standardized qualification of suppliers (VDA 6.3)
- Number of VDA audits increased by 54% from 2016 to 2018
- Global and standardized supplier management process (with QBRs)
- Ensure ongoing reliability: for all product lines batch test of 1'000 hours

### Design pillar

- First year product reliability has improved
- SW test automation improvement
  - Coverage extension by more than 30% since last year
- Contingency concept for SW with over the air (OTA) update
- Globally harmonized NPI hardware design reviews
  - Developed 355 safety/design/manufacturing elements

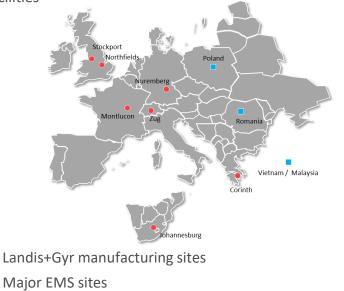
# Project Lightfoot will overachieve IPO commitment, delivering USD 25m yearly run-rate savings by FY20



# **Description of the initiative**

# Shifting to an asset light set up:

- Introduction of a dual source/site using existing EMS sites
- Optimize / ramp-down / close selected manufacturing facilities



# **Project status**

# Implemented

- Transferred production of UK smart meters to EMS from Stockport and cease production of electric meters in Northfields
- Focused Montluçon on production of Linky meters and transferred all other products to Corinth

### In progress

- Further ramp down Zug and transfer to Corinth
- Further transfer to EMS underway (several sites)

# Savings

# Commitment

- IPO: USD 20m of run-rate savings by FY21
- Revised: USD 25m of run-rate savings by FY20

# Savings

- USD 5m already achieved and included in gross margin
- USD 20m still to be delivered, mainly in FY19 and FY20

# Landis+Gyr systematically drives out product cost with a dedicated value-engineering team



# General overhead & profit (suppliers) 5 - 7 % Logistics Packaging Shipping 2 - 5 % Value add Assembly 10 - 15 %

20 - 25 %

50 - 60 %

- Testing	
Mechanical bill	(

Tasting

### materials (BoM) Housing

Switches

#### **Electrical BoM**

- Capacitors
- Resistors
- Memory
- PCB

# Product cost structure (typical meter)

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- Should-cost analysis
- e-tendering
- Directly negotiate shipment terms
- Improve supply chain setup (direct shipments)
   Packaging design optimization
- Should-cost analysis of manufacturing process steps
- Design for manufacturing
- Improved supply chain setup (best cost countries)
- Long term contracts with in-built cost reduction year over year
- Dual / multiple sourcing
- Deploy latest technologies
- Harmonization and standardization
- Design to cost
- Cost benchmarking and linear performance pricing

#### Execution

- Cost down program for six volume products in FY18
- Targeted at existing contracts in key AMI markets
- Real product cost down example
- Achieved 17% cost reduction from FY17 to FY18
- On track to further reduce cost by 15% in FY19

